



## Geon™ Vinyl Flexible C7000

### Flexible Polyvinyl Chloride

#### Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• General Purpose	• Medium Gloss	
Uses	• General Purpose	• Seals	• Weatherstripping
Agency Ratings	• NSF 51 <sup>1</sup>		
Forms	• Pellets		
Processing Method	• Coextrusion	• Extrusion	• Injection Molding

#### Technical Properties <sup>2</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.39	1.39	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength <sup>3</sup> (100% Strain)	630 psi	4.34 MPa	ASTM D638
Tensile Strength <sup>3</sup> (Break)	1460 psi	10.1 MPa	ASTM D638
Tensile Elongation <sup>3</sup> (Break)	390 %	390 %	ASTM D638
Elastomers	Typical Value (English)	Typical Value (SI)	Test Method
Tear Strength <sup>4</sup>	200 lbf/in	35.0 kN/m	ASTM D624
Compression Set (73°F (23°C), 22 hr)	20 %	20 %	ASTM D395
Clash-Berg Modulus			ASTM D1043
--	11800 psi	81.4 MPa	
-51°F (-46°C)	45000 psi	310 MPa	
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness			ASTM D2240
Shore A	70	70	
Shore A, 15 sec	64	64	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Brittleness Temperature	-44.0 °F	-42.2 °C	ASTM D746
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating	HB	HB	UL 94

#### Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	380 to 390 °F	193 to 199 °C
Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	340 to 350 °F	171 to 177 °C

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## Notes

<sup>1</sup> NATURAL, BLACK 2999, WHITE 1300, WHITE 1380, BLUE 4060, GRAY 2000, GRAY 2600, GRAY 2604.  
Max. Temp. of use = 100 degrees F.

<sup>2</sup> Typical values are not to be construed as specifications.

<sup>3</sup> 20 in/min (510 mm/min)

<sup>4</sup> Die C, 20 in/min (510 mm/min)

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